

Garant

GARANT Master Titan solid carbide torus cutter HPC, TiAlN, Ø DC / R1: 4/0,5mm



Order data

Order number	206364 4/0,5
GTIN	4045197991539
Item class	11Z

Description

Version:

Tolerance: Corner radius $R_1 = \pm 0.005$ mm.

Application:

For milling **titanium and titanium alloys**; with very smooth cutting action for optimum tool life and top metal removal rate.

Technical description

Correction factor for v_c	1.5
Shank Ø D_s	6 mm
Overall length L	57 mm
Feed f_z for copy milling in titanium > 850 N/mm ²	0.02 mm
Feed f_z for side milling in titanium > 850 N/mm ²	0.018 mm
Corner radius R_1	0.5 mm
Overhang length L_1 incl. recess	16 mm
Recess Ø D_1	3.8 mm
Cutting edge Ø D_c	4 mm
Flute length L_c	11 mm
No. of teeth Z	4
Shank	DIN 6535 HA to h6

Helix angle	40 degrees
Coating	TiAlN
Tool material	Solid carbide
Standard	DIN 6527
Type	N
Tolerance nominal \varnothing	e8
Helix angle characteristic	unequal spacing
Spacing of the cutters	unequal spacing
Direction of infeed	horizontal, oblique and vertical
Cutting width a_e for milling operation	0.3×D for side milling
Cutting width a_e for milling operation	0.5×D for side milling
Through-coolant	no
Machining strategy	HPC
Shank tolerance	h6
Colour ring	pink
Type of product	Torus cutter

User data

	Suitability	V_c	ISO code
Ti > 850 N/mm ²	suitable	60 m/min	S
wet maximum	suitable		

Services

Shank grinding Type HB	129100 HB
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